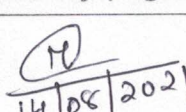
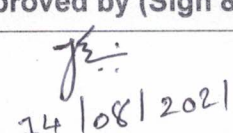


Specification For Intermediate Product	Spec No.: SPE-NOR-INT-001-00	Effective Date: 14/08/2021
	Supersedes: NA	Review Date: 13/08/2023
	Material code: NA	Reference: In-house
Product Name:	2-Chloro 3,4-Dihydroxy Acetophenone	Page No.: 1 of 1

Sr. No	Test	Specification
1.0	Description	Grey to almost white
2.0	Solubility	Soluble in methanol
3.0	Identification	
3.1	By IR	I.R absorption spectrum of the sample as potassium bromide dispersion is concordant with similarly recorded spectrum of 2-Chloro 3,4-Dihydroxy Acetophenone
4.0	Loss on Drying (%w/w)	Not more than 2.0%
5.0	Related substances by HPLC	
5.1	Dihydroxy benzene	Not more than 0.1%
5.2	Any single impurity	Not more than 0.5%
5.4	Total impurities	Not more than 1.0%
6.0	Assay on dried basis	Not less than 98.0%

**Remark:****History of revision:**

Revision No	Effective Date	Details
00	14/08/2021	Original issue

Prepared by (Sign & Date)	Review by (Sign & Date)	Approved by (Sign & Date)
 14/08/2021		 14/08/2021